

SPEC

Spec No.	TQ3C-8EA00-E1DET04-00
Date	July 14, 2009

TYPE : TCG190SX4AA-A00
< 19.0 inch SXGA transmissive color TFT >

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Prototype

Issued
Date: Jul 15, 2009
 **KYOCERA**
Hayato LCD Division

KYOCERA CORPORATION
KAGOSHIMA HAYATO PLANT
LCD DIVISION

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Consult Kyocera before ordering.

Original Issue Date	Designed by: Engineering dept.			Confirmed by: QA dept.	
	Prepared	Checked	Approved	Checked	Approved
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Warning

1. This Kyocera LCD module has been specifically designed for use only in electronic devices and industrial machines in the area of audio control, office automation, industrial control, home appliances, etc. The module should not be used in applications where the highest level of safety and reliability are required and module failure or malfunction of such module results in physical harm or loss of life, as well as enormous damage or loss. Such fields of applications include, without limitation, medical, aerospace, communications infrastructure, atomic energy control. Kyocera expressly disclaims any and all liability resulting in any way to the use of the module in such applications.
2. Customer agrees to indemnify, defend and hold Kyocera harmless from and against any and all actions, claims, damages, liabilities, awards, costs, and expenses, including legal expenses, resulting from or arising out of Customer's use, or sale for use, or Kyocera modules in applications.

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Revision record

Date		Designed by : Engineering dept.			Confirmed by : QA dept.	
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Rev.No.	Date	Page	Descriptions			

1. General Description

TCG190SX4AA-A00 is a Color Active Matrix Liquid Crystal Display composed of a TFT-LCD panel, a driver circuit, and backlight system. The screen format is intended to support the SXGA (1280(H) x 1024(V)) screen and 16.7M colors 8-bits(6-bits+HiFRC). All input signals are LVDS interface compatible. Inverter card of backlight is not included. TCG190SX4AA-A00 is designed for a general display unit.

1.1 Display Characteristics

The following items are characteristics summary on the table under 25°C condition:

Items	Unit	Specifications
Screen Diagonal	[mm]	482.6 (19.0")
Active Area	[mm]	376.32 (H) x 301.056 (V)
Pixels H x V		1280(x3) x 1024
Pixel Pitch	[mm]	0.294 (per one triad) x 0.294
Pixel Arrangement		R.G.B. Vertical Stripe
Display Mode		Normally Black
White Luminance	[cd/m ²]	300 (center, Typ) @ 7.5mA
Contrast Ratio		2000 : 1 (Typ)
Optical ResponseTime	[msec]	8ms GTG (Avg. Typ.); 20 ms(Typ, on/off)
Nominal Input Voltage VDD	[Volt]	+5.0 V
Power Consumption	[Watt]	28 W (Typ) (w/o Inverter, All white pattern)
Weight	[Grams]	2500 (Typ) ; 2700 (Max)
Physical Size (H x V x D)	[mm]	396 (H) x 324 (V) x 17.5 (D) (Typ)
Electrical Interface		Dual channel LVDS
Surface Treatment		Hard-coating (3H), Non-Glare treatment
Support Color		16.7M colors 8-bits (6-bits+HiFRC)
Temperature Range		
Operating	[°C]	0 to +50
Storage (Non-Operating)	[°C]	-20 to +60
RoHS Compliance		RoHS Compliance

1.2 Optical Characteristics

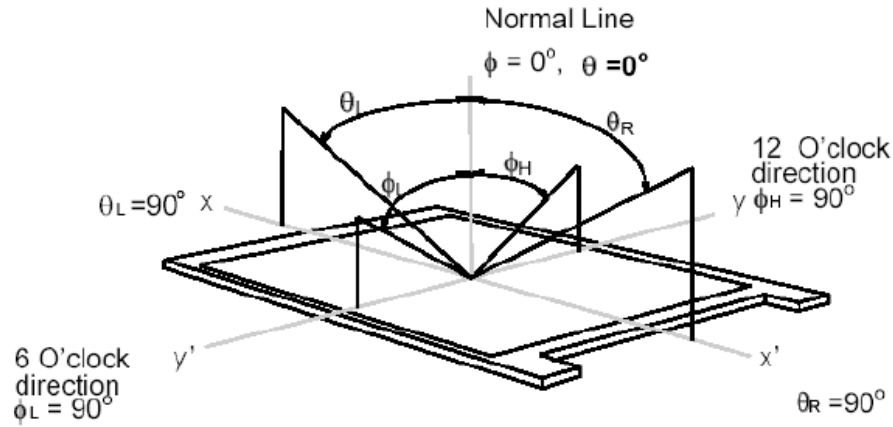
The optical characteristics are measured under stable conditions at 25°C (Room Temperature):

Item	Unit	Conditions	Min.	Typ.	Max.	Note
Viewing Angle	[degree]	Horizontal (Right) CR = 10 (Left)	75 75	89 89	-	1
		Vertical (Up) CR = 10 (Down)	75 75	89 89	-	
Luminance Uniformity	[%]	9 Points	75	80	-	2, 3
Response time	[msec]	Rising		15	25	4,6
		Falling		5	15	4,6
		Rising + Falling		20	40	4,6
		Grey to Grey (Avg.)	-	8	16	4,6
Color / Chromaticity Coordinates (CIE 1931)		Red x	0.617	0.647	0.677	4
		Red y	0.31	0.34	0.37	
		Green x	0.263	0.293	0.323	
		Green y	0.571	0.601	0.641	
		Blue x	0.112	0.142	0.172	
		Blue y	0.037	0.067	0.099	
		White x	0.283	0.313	0.34	
		White y	0.299	0.329	0.359	
Black Luminance (At CCFL=7.5mA)	[cd/m ²]			0.15	0.5	4
White Luminance (At CCFL= 7.5mA)	[cd/m ²]		240	300	-	4
Contrast Ratio			1000	2000	-	4
Cross Talk (At 75Hz)	[%]		-	-	1.5	5
Flicker	[dB]		-	-	-20	7
C.G.L		$\Delta u'v'$	-	0.02	-	

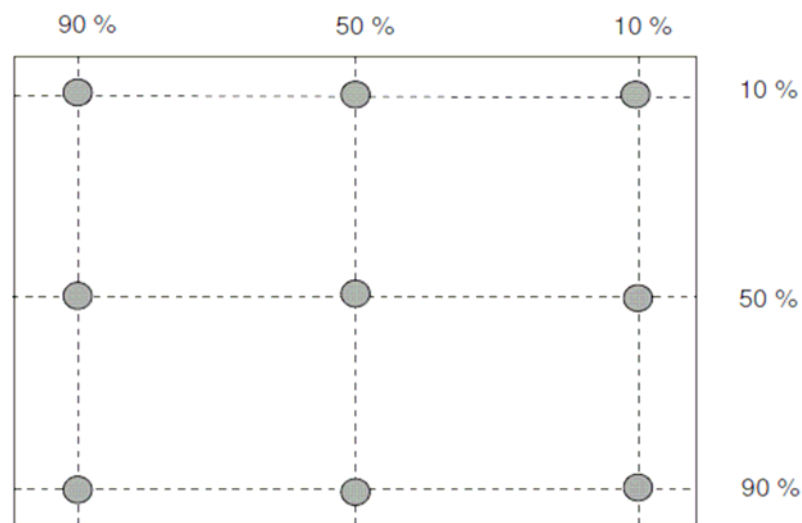
Optical Equipment: BM-5A, PR880, SR3, CS1000 or equivalent.

Note 1: Definition of viewing angle

Viewing angle is the measurement of contrast ratio ≥ 10 , at the screen center, over a 180° horizontal and 180° vertical range (off-normal viewing angles). The 180° viewing angle range is broken down as follows; 90° (θ) horizontal left and right and 90° (Φ) vertical, high (up) and low (down). The measurement direction is typically perpendicular to the display surface with the screen rotated about its center to develop the desired measurement viewing angle.



Note 2: 9 points position

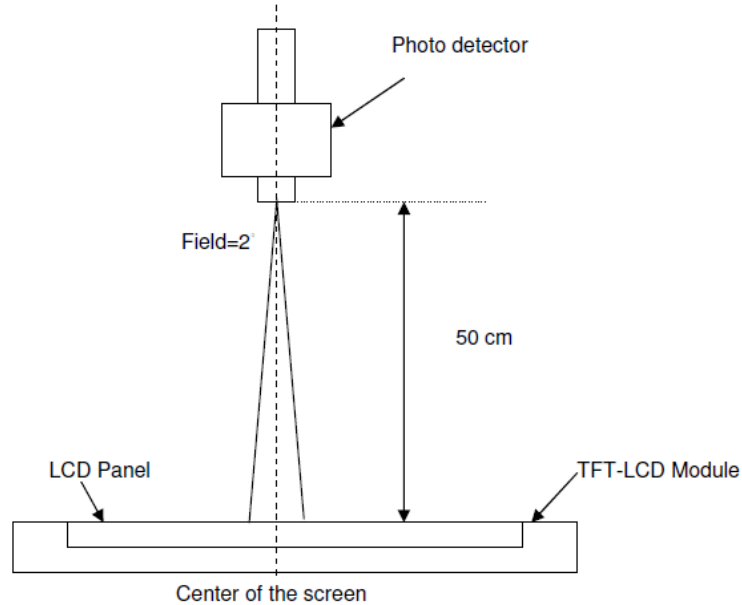


Note 3: The luminance uniformity of 9 points is defined by dividing the maximum luminance values by the minimum test point luminance

$$\delta W_9 = \frac{\text{Minimum Luminance of 9 points}}{\text{Maximum Luminance of 9 points}}$$

Note 4: Measurement method

The LCD module should be stabilized at given temperature for 30 minutes to avoid abrupt temperature change during measuring. In order to stabilize the luminance, the measurement should be executed after lighting Backlight for 30 minutes in a stable, windless and dark room.



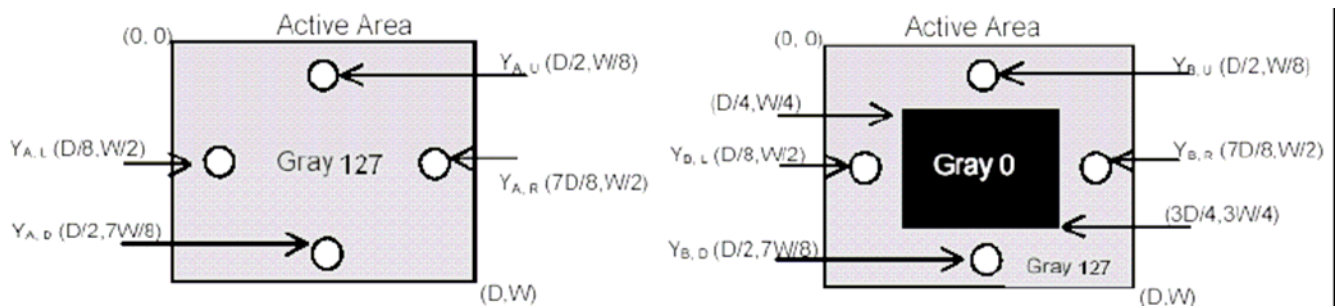
Note 5: Definition of Cross Talk (CT)

$$CT = | YB - YA | / YA \times 100 (\%)$$

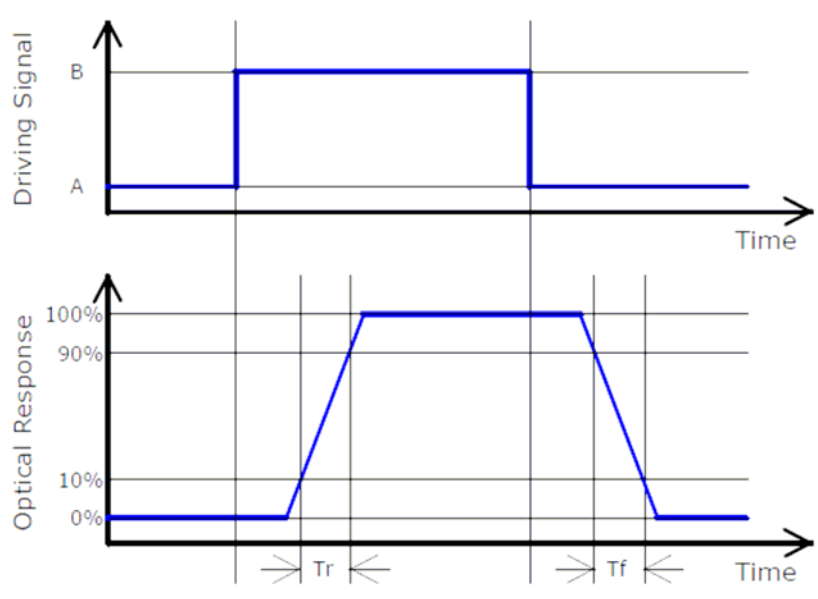
Where

YA = Luminance of measured location without gray level 0 pattern (cd/m²)

YB = Luminance of measured location with gray level 0 pattern (cd/m²)



Note 6: Definition of response time:

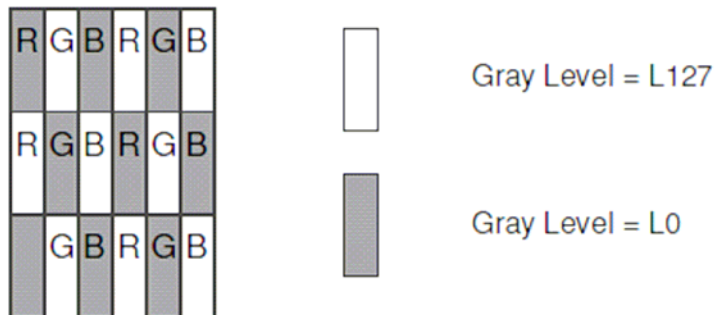


Algorithm:

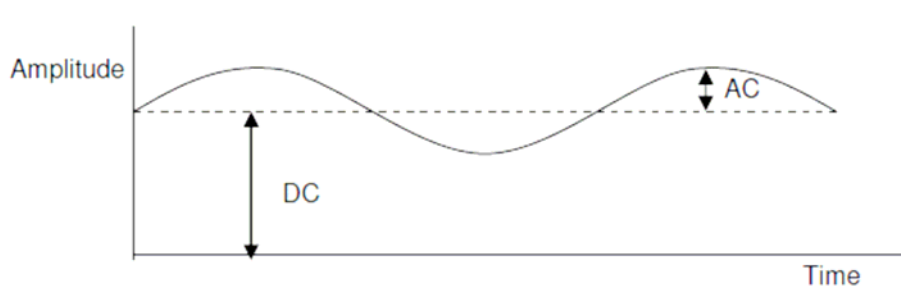
| Level A - Level B | ≥ 16 then the average of Grey-to-Grey response time is 8ms. (F= 60 Hz).

T_{rR} (rising time; from “All Black” to “All White”) + T_{rF} (Falling time; from “All White” to “All Black”) = 20ms(typ)

Note 7: Subchecker Pattern



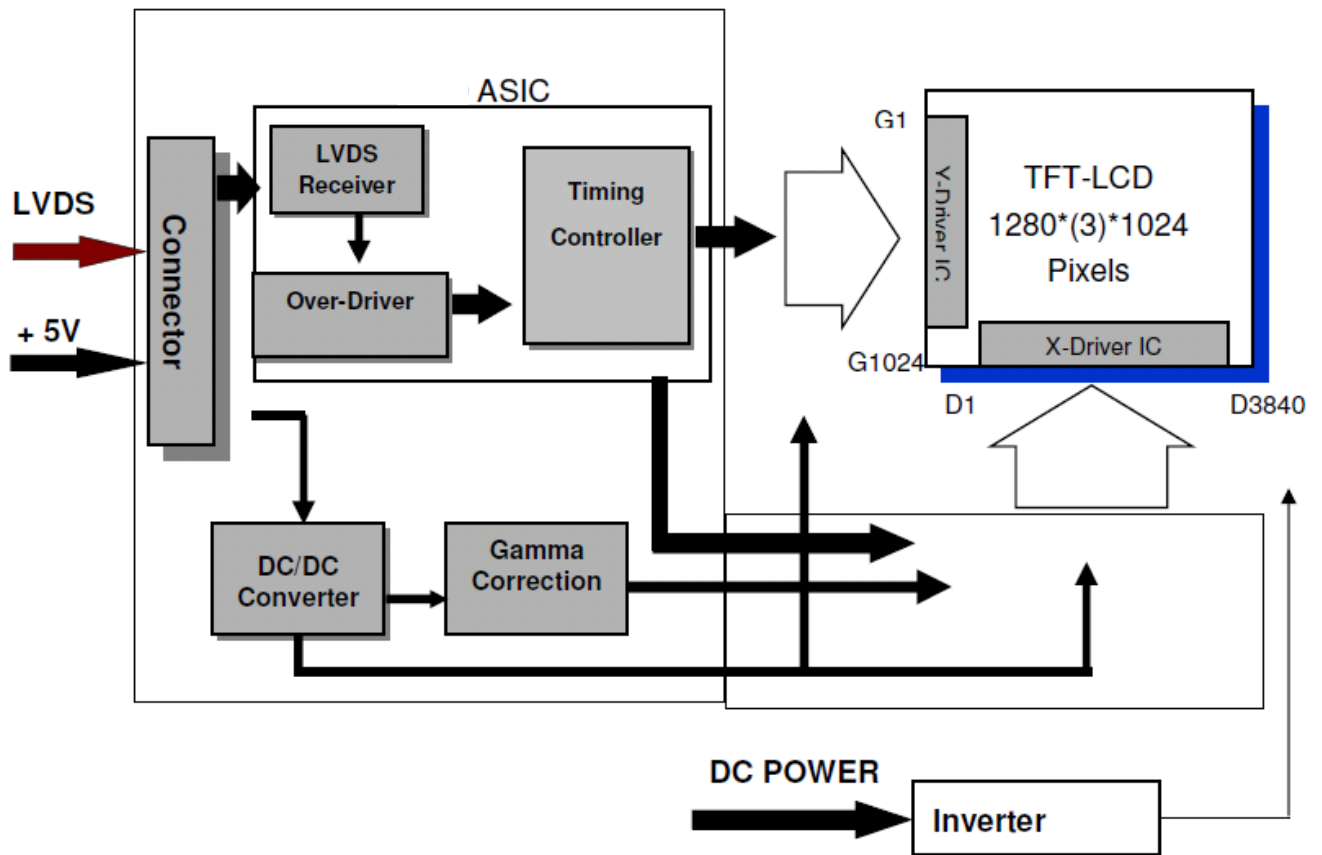
Method: Record dBV & DC value with (WESTAR)TRD-100



$$\text{Flicker (dB)} = 20 \log \frac{\text{AC Level(at 30 Hz)}}{\text{DC Level}}$$

2. Functional Block Diagram

The following diagram shows the functional block of the 19.0 inches Color TFT-LCD Module:



3. Absolute Maximum Ratings

Absolute maximum ratings of the module is as following:

3.1 Absolute Ratings of TFT LCD Module

Item	Symbol	Min.	Max.	Unit	Conditions
Logic/LCD Drive Voltage	VDD	-0.3	+6	[Volt]	Note 1, 2

3.2 Absolute Ratings of Backlight Unit

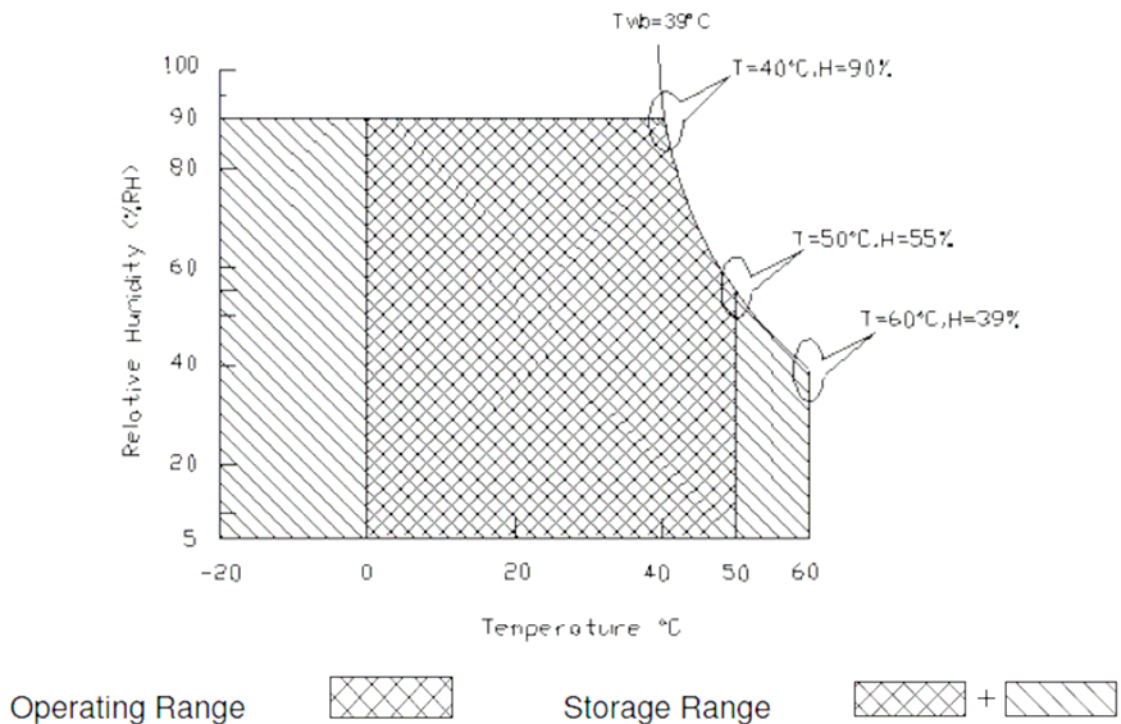
Item	Symbol	Min.	Max.	Unit	Conditions
CCFL Current	ICFL	-	8	[mA] rms	Note 1, 2

3.3 Absolute Ratings of Environment

Item	Symbol	Min.	Max.	Unit	Conditions
Operating Temperature	TOP	0	+50	[°C]	
Operation Humidity	HOP	5	90	[%RH]	
Storage Temperature	TST	-20	+60	[°C]	
Storage Humidity	HST	5	90	[%RH]	

Note 1: With in $T_a = 25^{\circ}\text{C}$

Note 2: Permanent damage to the device may occur if exceed maximum values



4. Electrical characteristics

4.1 TFT LCD Module

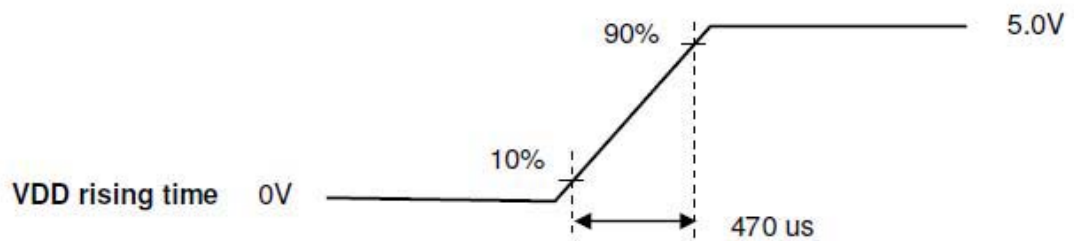
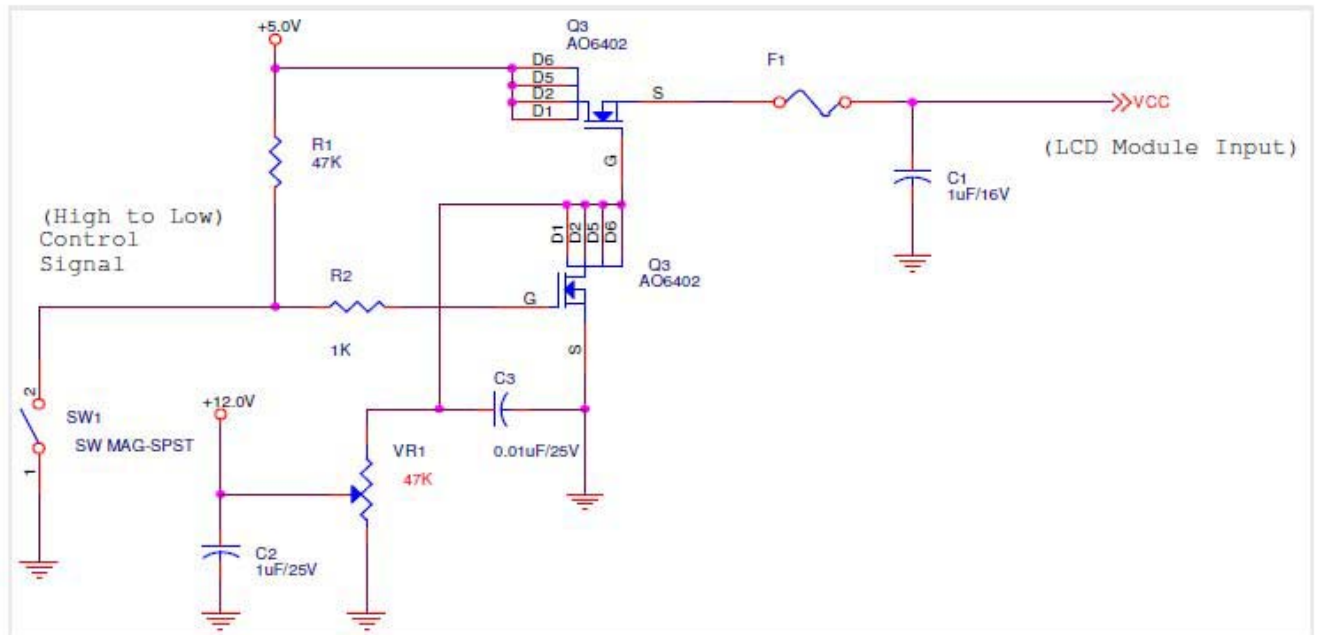
4.1.1 Power Specification

Input power specifications are as follows:

Symble	Parameter	Min.	Typ.	Max.	Unit	Condition
VDD	Logic/LCD Drive Voltage	4.5	5.0	5.5	[Volt]	±10%
IDD	Input Current	-	1.50	1.80	[A]	VDD= 5.0V, All White Pattern At 75Hz
PDD	VDD Power	-	7.5	9.0	[Watt]	VDD= 5.0V, All White Pattern At 75Hz , Note 1
IRush	Inrush Current	-	2	3	[A]	Note 2

Note 1: The variance of VDD power consumption is ±10%.

Note 2: Measurement conditions:



4.2 Backlight Unit

Parameter guideline for CCFL Inverter is under stable conditions at 25°C(Room Temperature):

Parameter	Min.	Typ.	Max.	Unit	Condition
CCFL Standard Current(ISCFL)	7.0	7.5	8.0	[mA] rms	Note 2
CCFL Operation Current(IRCFL)	3.0	7.5	8.0	[mA] rms	Note 2
CCFL Frequency(FCFL)	40	60	80	[KHz]	Note 3,4
CCFL Ignition Voltage(ViCFL, Ta= 0℃)	1690	-	-	[Volt] rms	Note 5
CCFL Ignition Voltage(ViCF, Ta= 25℃)	1300	-	-	[Volt] rms	
CCFL Operation Voltage (VCFL)	-	653 @7.5mA	796 @3mA	[Volt] rms	Note 6
CCFL Power Consumption(PCFL)	-	19.6	20.56	[Watt]	Note 6
CCFL Life Time(LTCFL)	40,000	50,000	-	[Hour]	Note 7

Note 1: Recommended design points of Typ.

*1 All of characteristics listed are measured under the condition using the KC test inverter.

*2 In case of using an inverter other than listed, it is recommended to check the inverter carefully. Sometimes, interfering noise stripes appear on the screen, and substandard luminance or flicker at low power may happen.

*3 In designing an inverter, it is suggested to check safety circuit very carefully. Impedance of CCFL, for instance, becomes more than 1 [M ohm] when CCFL is damaged.

*4 Generally, CCFL has some amount of delay time after applying kick-off voltage. It is recommended to keep on applying kick-off voltage for 1 [Sec] until discharge.

*5 Reducing CCFL current increases CCFL discharge voltage and generally increases CCFL discharge frequency. So all the parameters of an inverter should be carefully designed so as not to produce too much leakage current from high-voltage output of the inverter.

Note 2: CCFL standard current is measured at 25±2℃.

Note 3: CCFL discharge frequency should be carefully determined to avoid interference between and inverter TFT LCD.

Note 4: The frequency range will not affect to lamp life and reliability characteristics.

Note 5: CCFL inverter should be able to give out a power that has a generating capacity of over 1,690 voltage. Lamp units need 1,690 voltage minimum for ignition.

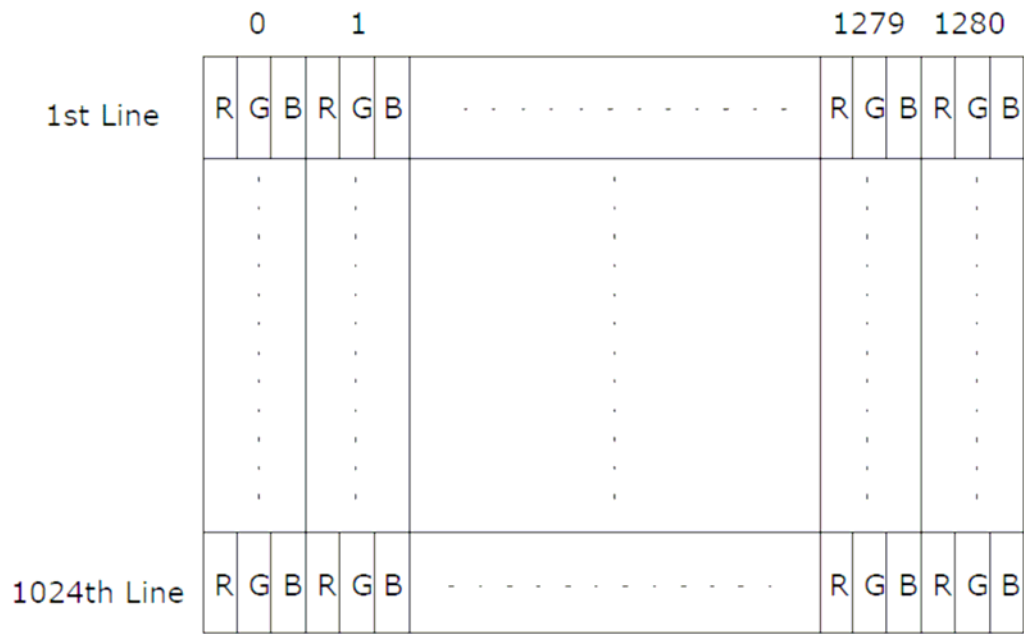
Note 6: The variance of CCFL power consumption is ±10%. Calculator value for reference (ISCFL × VCFL × 4 = PCFL)

Note 7: Definition of life: brightness becomes 50%. The typical life time of CCFL is on the condition at 7.5mA lamp current.

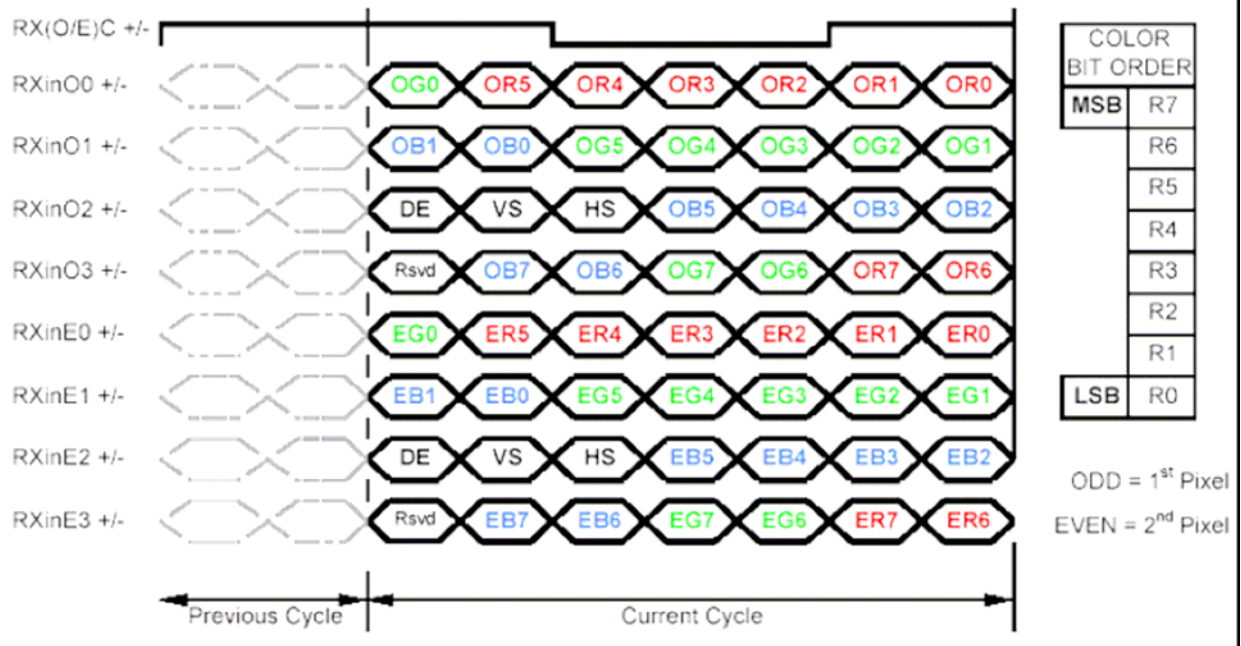
5. Signal Characteristic

5.1 Pixel Format Image

Following figure shows the relationship of the input signals and LCD pixel format.



5.2 The Input Data Format



Note1: Normally, DE, VS, HS on EVEN channel are not used.

Note2: Please follow VESA.

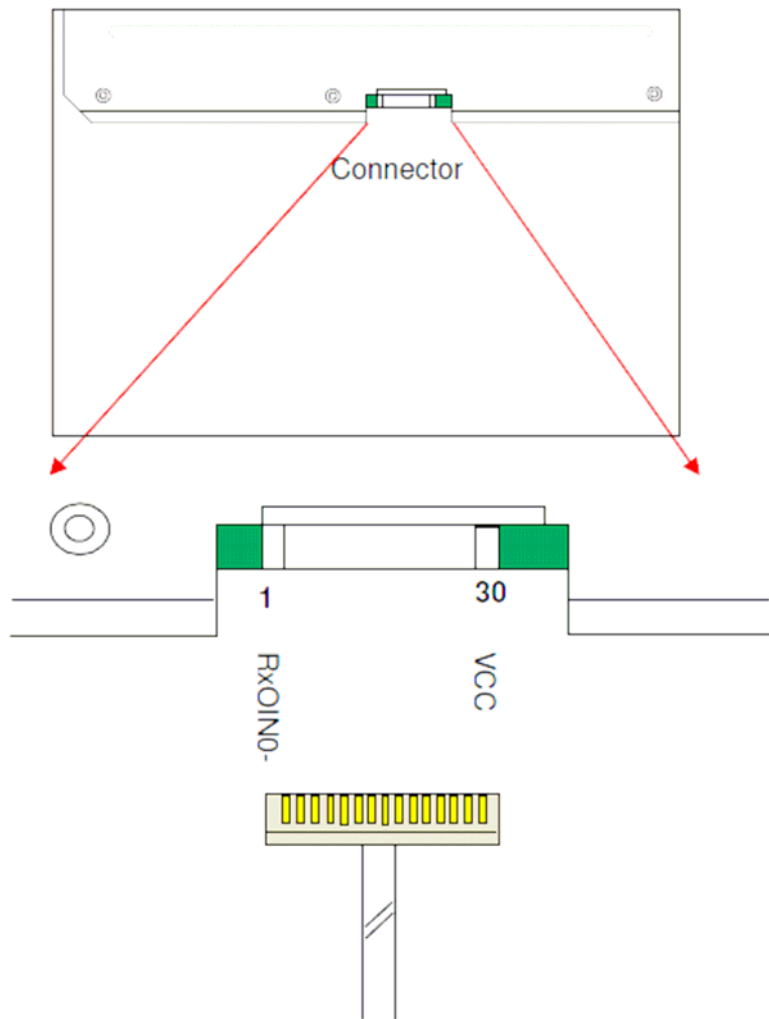
Note3: 8-bit in

5.3 Signal Description

The module using a pair of LVDS receiver SN75LVDS82(Texas Instruments) or compatible. LVDS is a differential signal technology for LCD interface and high speed data transfer device. Transmitter shall be SN75LVDS83(negative edge sampling) or compatible. The first LVDS port(RxOxxx) transmits odd pixels while the second LVDS port(RxExxx) transmits even pixels.

PIN #	SIGNAL NAME	DESCRIPTION
1	RxOIN0-	Negative LVDS differential data input (Odd data)
2	RxOIN0+	Positive LVDS differential data input (Odd data)
3	RxOIN1-	Negative LVDS differential data input (Odd data)
4	RxOIN1+	Positive LVDS differential data input (Odd data)
5	RxOIN2-	Negative LVDS differential data input (Odd data, H-Sync,V-Sync,DSPTMG)
6	RxOIN2+	Positive LVDS differential data input (Odd data, H-Sync,V-Sync,DSPTMG)
7	VSS	Power Ground
8	RxOCLKIN-	Negative LVDS differential clock input (Odd clock)
9	RxOCLKIN+	Positive LVDS differential clock input (Odd clock)
10	RxOIN3-	Negative LVDS differential data input (Odd data)
11	RxOIN3+	Positive LVDS differential data input (Odd data)
12	RxEIN0-	Negative LVDS differential data input (Even data)
13	RxEIN0+	Positive LVDS differential data input (Even data)
14	VSS	Power Ground
15	RxEIN1-	Negative LVDS differential data input (Even data)
16	RxEIN1+	Positive LVDS differential data input (Even data)
17	VSS	Power Ground
18	RxEIN2-	Negative LVDS differential data input (Even data)
19	RxEIN2+	Positive LVDS differential data input (Even data)
20	RxECLKIN-	Negative LVDS differential clock input (Even clock)
21	RxECLKIN+	Positive LVDS differential clock input (Even clock)
22	RxEIN3-	Negative LVDS differential data input (Even data)
23	RxEIN3+	Positive LVDS differential data input (Even data)
24	VSS	Power Ground
25	VSS	Power Ground
26	NC	No Connection (for AUO test)
27	VSS	Power Ground
28	VCC	+5.0V Power Supply
29	VCC	+5.0V Power Supply
30	VCC	+5.0V Power Supply

Note1: Start from left side



Note2: Input signals of odd and even clock shall be the same timing.

Note3: Please follow PSWG.

5.4 Interface Timing

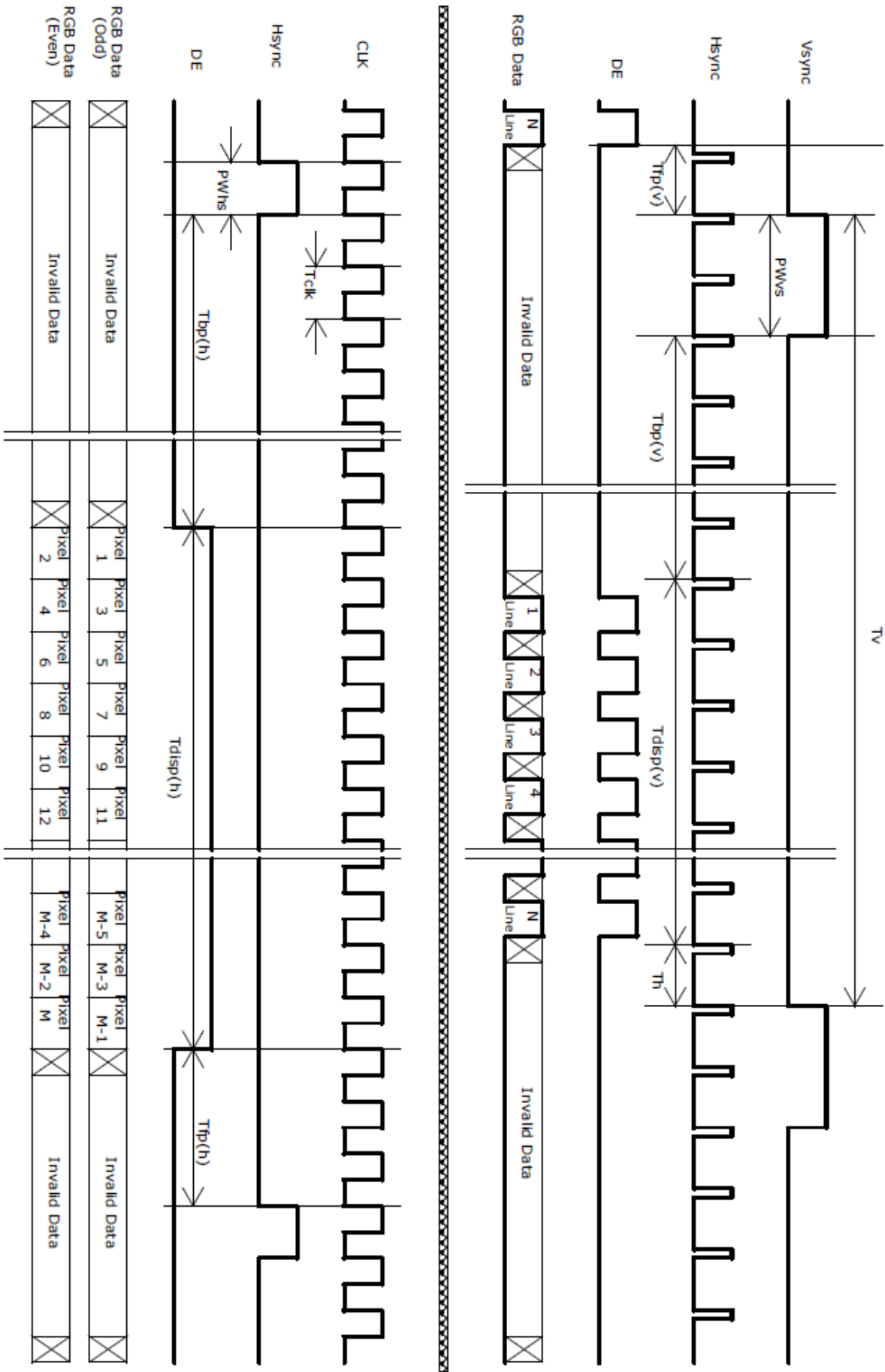
5.4.1 Timing Characteristics

Basically, interface timings described here is not actual input timing of LCD module but output timing of SN75LVDS82DGG (Texas Instruments) or equivalent.

Item		Symbol	Min	Typ	Max	Unit
Data CLK		Tclk	30	54	83	MHz
H-section	Period	Th	720	844	1024	Tclk
	Display Area	Tdisp(h)	640	640	640	Tclk
V-section	Period	Tv	1035	1066	2048	Th
	Display Area	Tdisp(v)	1024	1024	1024	Th
Frame Rate		F	50	60	75	Hz

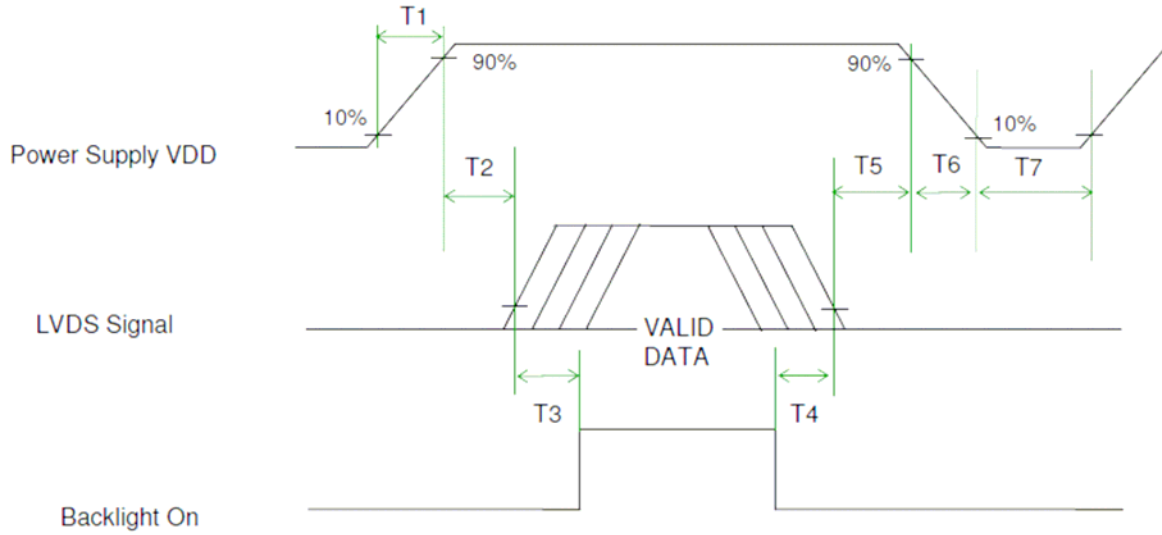
Note : DE mode only

5.4.2 Timing Diagram



5.5 Power ON/OFF Sequence

VDD power and lamp on/off sequence is as follows. Interface signals are also shown in the chart. Signals from any system shall be Hi-Z state or low level when VDD is off.



Power Sequence Timing

Parameter	Value			Unit
	Min.	Typ.	Max.	
T1	0.5	-	10	[ms]
T2	0	-	50	[ms]
T3	200	-	-	[ms]
T4	200	-	-	[ms]
T5	0	16	50	[ms]
T6	-	-	10	[ms]
T7	500	-	-	[ms]

Note: The values of the table are follow VESA.

6. Connector & Pin Assignment

Physical interface is described as for the connector on module. These connectors are capable of accommodating the following signals and will be following components.

6.1 TFT LCD Module

6.1.1 Connector

Connector Name / Designation	Interface Connector / Interface card
Manufacturer	JAE or compatible
Type Part Number	FI-XB30SSL-HF15
Mating Housing Part Number	FI-X30HL

6.1.2 Pin Assignment

Pin#	Signal Name	Pin#	Signal Name
1	RxOIN0-	2	RxOIN0+
3	RxOIN1-	4	RxOIN1+
5	RxOIN2-	6	RxOIN2+
7	VSS	8	RxOCLKIN-
9	RxOCLKIN+	10	RxOIN3-
11	RxOIN3+	12	RxEIN0-
13	RxEIN0+	14	VSS
15	RxEIN1-	16	RxEIN1+
17	VSS	18	RxEIN2-
19	RxEIN2+	20	RxECLKIN-
21	RxECLKIN+	22	RxEIN3-
23	RxEIN3+	24	VSS
25	VSS	26	NC
27	VSS	28	VCC
29	VCC	30	VCC

6.2 Backlight Unit

Physical interface is described as for the connector on module. These connectors are capable of accommodating the following signals and will be following components.

Connector Name / Designation	Lamp Connector / Backlight lamp
Manufacturer	JST
Type Part Number	BHSR-02VS-1
Mating Type Part Number	SM02B-BHSS-1-TB

6.2.1 Signal for Lamp connector

	Connector No.	Pin No.	Input	Color	Function
Upper	CN1	1	Hot1	Pink	High Voltage
		2	Cold1	Black	Low Voltage
	CN2	1	Hot2	Blue	High Voltage
		2	Cold2	White	Low Voltage

	Connector No.	Pin No.	Input	Color	Function
Lower	CN3	1	Hot1	Pink	High Voltage
		2	Cold1	Black	Low Voltage
	CN4	1	Hot2	Blue	High Voltage
		2	Cold2	White	Low Voltage

7. Reliability Test

Environment test conditions are listed as following table.

Items	Required Condition	Note
Temperature Humidity Bias (THB)	Ta= 50℃, 80%RH, 300hours	
High Temperature Operation (HTO)	Ta= 50℃, 50%RH, 300hours	
Low Temperature Operation (LTO)	Ta= 0℃, 300hours	
High Temperature Storage (HTS)	Ta= 60℃, 300hours	
Low Temperature Storage (LTS)	Ta= -20℃, 300hours	
Vibration Test (Non-operation)	Acceleration: 1.5 G Wave: Random Frequency: 10 - 200 - 10 Hz Sweep: 30 Minutes each Axis (X, Y, Z)	
Shock Test (Non-operation)	Acceleration: 50 G Wave: Half-sine Active Time: 20 ms Direction: ±X, ±Y, ±Z (one time for each Axis)	
Drop Test	Height: 60 cm, package test	
Thermal Shock Test (TST)	-20℃/30min, 60℃/30min, 100 cycles	1
On/Off Test	On/10sec, Off/10sec, 30,000 cycles	
ESD (ElectroStatic Discharge)	Contact Discharge: ± 8KV, 150pF(330Ω) 1sec, 8 points, 25 times/ point.	2
	Air Discharge: ± 15KV, 150pF(330Ω) 1sec 8 points, 25 times/ point.	
Altitude Test	Operation:10,000 ft Non-Operation:30,000 ft	

Note 1: The TFT-LCD module will not sustain damage after being subjected to 100 cycles of rapid temperature change. A cycle of rapid temperature change consists of varying the temperature from -20℃ to 60℃, and back again. Power is not applied during the test. After temperature cycling, the unit is placed in normal room ambient for at least 4 hours before power on.

Note 2: According to EN61000-4-2 , ESD class B: Some performance degradation allowed. No data lost. Self-recoverable. No hardware failures.

8. Lot number identification

The lot number shall be indicated on the back of the backlight case of each LCD.

TCG190SX4AA-A00 - □□ - □□ - □ MADE IN □□□□□
 ↓ ↓ ↓ ↓
 1 2 3 4 5

No1. - No5. above indicate 1. Year code 2. Month code 3. Date 4. Version Number 5. Country of origin (TBD)

Year	2009	2010	2011	2012	2013	2014
Code	9	0	1	2	3	4

Month	Jan.	Feb.	Mar.	Apr.	May	Jun.
Code	1	2	3	4	5	6

Month	Jul.	Aug.	Sep.	Oct.	Nov.	Dec.
Code	7	8	9	X	Y	Z

9. Warranty

9-1. Incoming inspection

Please inspect the LCD within one month after your receipt.

9-2. Production warranty

Kyocera warrants its LCD's for a period of 12 months from the ship date. Kyocera shall, by mutual agreement, replace or re-work defective LCD's that are shown to be Kyocera's responsibility.

10. Handling Precautions

- 1) Since front polarizer is easily damaged, pay attention not to scratch it.
- 2) Be sure to turn off power supply when inserting or disconnecting from input connector.
- 3) Wipe off water drop immediately. Long contact with water may cause discoloration or spots.
- 4) When the panel surface is soiled, wipe it with absorbent cotton or other soft cloth.
- 5) Since the panel is made of glass, it may break or crack if dropped or bumped on hard surface.
- 6) Since CMOS LSI is used in this module, take care of static electricity and insure human earth when handling.
- 7) Do not open or modify the Module Assembly.
- 8) Do not press the reflector sheet at the back of the module to any directions.
- 9) In case if a Module has to be put back into the packing container slot after once it was taken out from the container, do not press the center of the CCFL reflector edge. Instead, press at the far ends of the CCFL Reflector edge softly. Otherwise the TFT Module may be damaged.
- 10) At the insertion or removal of the Signal Interface Connector, be sure not to rotate nor tilt the Interface Connector of the TFT Module.
- 11) After installation of the TFT Module into an enclosure, do not twist nor bend the TFT Module even momentary. At designing the enclosure, it should be taken into consideration that no bending/twisting forces are applied to the TFT Module from outside. Otherwise the TFT Module may be damaged.
- 12) Cold cathode fluorescent lamp in LCD contains a small amount of mercury. Please follow local ordinances or regulations for disposal.
- 13) Small amount of materials having no flammability grade is used in the LCD module. The LCD module should be supplied by power complied with requirements of Limited Power Source (IEC60950 orUL1950), or be applied exemption.
- 14) The LCD module is designed so that the CCFL in it is supplied by Limited Current Circuit (IEC60950 orUL1950). Do not connect the CCFL in Hazardous Voltage Circuit.

